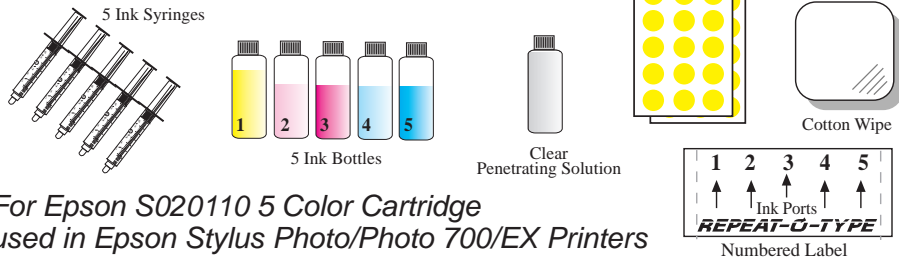


Photo Ink Kit Refilling Instructions

WHAT'S INSIDE THIS REFILL SYSTEM KIT:



For Epson S020110 5 Color Cartridge used in Epson Stylus Photo/Photo 700/EX Printers

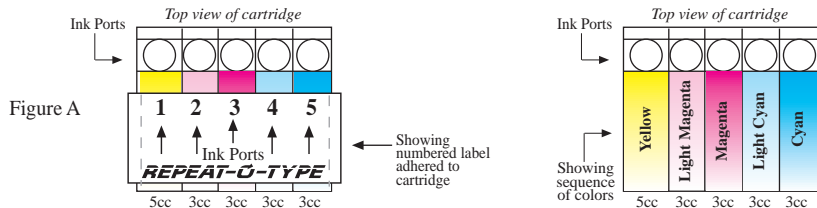
Remove ink cartridge from printer and protect work surface.

Refilling your cartridge is a clean & simple job, but it is best to cover your work area with newspaper or other scrap paper, to protect from accidental ink spills.

Note: The yellow ink chamber of the Epson Stylus Photo cartridge holds 5cc of ink. The four other chambers hold 3cc of ink. The syringes supplied with this refill kit hold 3cc each. If the yellow chamber is *completely empty* you should inject a full syringe of yellow ink into the chamber and then refill the syringe with 2 more cc of ink and add that amount to the yellow chamber. When filling a chamber that is not completely empty, stop injecting ink as soon as you note any ink seeping from the air vents at the underside of the cartridge.

Included with this kit is a bottle of Clear Penetrating Solution (this is bottle number 6). If any of the chambers of your cartridge has been empty for a long period of time and the sponge has dried out, inject about 1cc of the penetrating solution into that chamber to rewet the sponge before filling with ink.

- The ink bottles are numbered to correspond with the numbers on the label supplied with this kit. Before refilling your cartridge for the first time, place the label on the cartridge as shown in Figure A.

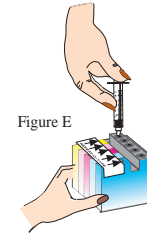
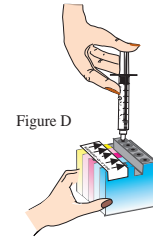
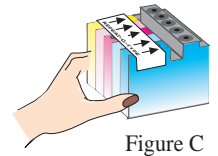


Note: Our inks are filtered to remove all particles larger than 1 micron. Filling through the ink ports will not introduce foreign particles to the printheads because the printer itself has filter screens between the ink ports and the printheads.

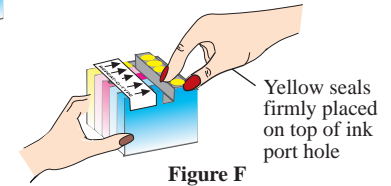
- Secure ink bottle while filling the syringe with ink. See Figure B. Fill syringe #1 with 3cc of yellow ink, being careful not to draw air bubbles into the syringe.



- Hold the cartridge with ink port holes facing upward. See Figure C. Hold the syringe **TIGHTLY** against the #1 ink port (See Figure D) and inject the ink **VERY SLOWLY** into the yellow chamber. See Figure E. If the yellow chamber had been completely empty, reload the syringe with 2 more cc of ink and add more yellow ink until the syringe is empty or ink starts to seep from the air vent at the underside of the cartridge.



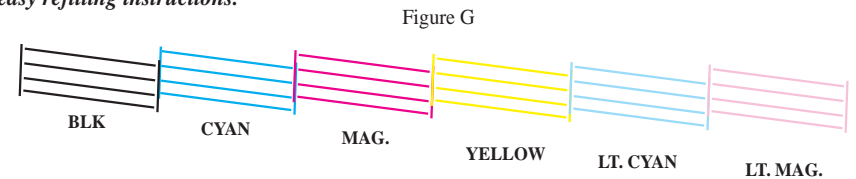
- Using the wipe supplied, wipe ink from around ink port hole **being sure that the area is dry**. Seal the ink port with one of the round yellow seals. Press it firmly in place. See Figure F.



- Repeat steps 2, 3 and 4 for each of the colors using one syringe full of ink per color. Be sure **NOT** to confuse the light and dark version of cyan and magenta.

- Reinstall the cartridge into the printer. Perform the printhead cleaning procedure following the instruction booklet. Repeat cleaning procedure several times, until all 5 colors are printing.

When using your Epson Photo Cartridge S020110 one color chamber can run out of ink before the others. To determine which chamber is empty run a Cartridge Check, you can do this by making sure your printer is off, hold down the load eject button and press power button . Hold down the buttons until power light starts to flash, this will give you a Cartridge Test Pattern. To help you to determine the color chamber sequence, refer to the color sequence chart below (See Figure G). If any lines are missing or are completely not shown, this is the color chamber that is empty. Now you can refill the empty color chamber by following our easy refilling instructions.



IF YOU HAVE ANY QUESTIONS OR ENCOUNTER ANY DIFFICULTY IN USING THIS PRODUCT, PLEASE CONTACT:

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